

Application Guidelines

For Light Colored Fabrics Only
PURPLE LINE ON BACK
 Inkjet Printers Only
 'Do Not Use In Laser Printers'

PRINTING & TRANSFERRING INSTRUCTIONS using an Iron



1. Printing and Preparing Image.
 - The white/non-glossy (without purple line) is the print side of the paper.
 - For top loading printers, place paper in tray with the purple line away from you. For bottom loading printers, place paper in tray with purple line up.
 - **Print design on the paper as a mirror image (reverse image). See our FAQ's at www.Hanes2u.com for more information on how to "mirror image" your print.**
 - Refer to printer settings (see chart on other side): single-sheet feeding is recommended.
 - Before printing first image, print a test on economy grade paper for layout/design.



2. Cut Out Design.
 - Cut out design leaving a narrow (1/4"-1/2") margin around edge of the image.
 - Round off edge to avoid corner liftoff after washing.



3. Preparing for Transfer.
 - Empty water from iron. Pre-heat iron to the cotton setting. **NO** steam.
 - Fabric should be 100% cotton or polycotton blend; lay fabric on hard, smooth surface. **NO** ironing boards.
 - Iron fabric first if necessary to ensure flatness; let fabric cool before ironing transfer images. You may use a thin pillowcase to protect your ironing surface. **NO** Towels.
 - Place transfer paper with printed image facing down (purple line up) in desired position on fabric.

4. Ironing/Transferring Image.
 - Apply hot, dry iron and follow guidelines before for pressure and ironing times.
 - Iron with straight, **non-stop** motions from top to bottom and side to side.

Hand Iron Transfer

Temperature	Pressure	Time (sec.)
Hottest Cotton	Heavy & Even	Full page : 180 1/2 page: 90 1/4 page: 30

5. Peel.
 - Allow fabric to cool completely, then smoothly and evenly peel away backing paper.
 - To facilitate peeling, gently fold the fabric near an edge of the transferred image.

HOW TO CARE FOR YOUR PRINTED FABRIC (washing instructions)

- Wait at least 24 hours before washing. Wash **BEFORE** wearing.
- Fabrics should be machine washed separately inside out (first time only) in cold water.
- No bleach or fabric softener.
- Immediately remove garments from washer. Colors may bleed if left wet too long.
- Tumble dry at warm setting. Do **NOT** line dry.

FREE SOFTWARE DOWNLOAD INSTRUCTIONS



FREE DOWNLOAD CODE:

ACDFG142377P

Your personal download code is listed above. Simply type the internet address into your Internet browser, just as you see it listed below. Then follow the on screen instructions describing the download and installation steps. Do not lose your **FREE DOWNLOAD CODE**; it will be needed when you log-in to download the free software.

Internet Address:

<http://www.transfermagic.com/tshirtmaker/>

Heat Press Settings

Temp (° C / ° F)	Pressure	Time (sec.)
176 / 350	Medium	20-25

Ver. CC10001

*These are recommended guidelines only. Testing may be required with your specific heat press for best results.

- Allow fabric to cool completely, then smoothly and evenly peel away backing paper.
- To facilitate peeling, gently fold the fabric near an edge of the transferred image.

OTHER INFORMATION

- Use in a well-ventilated area.
- Adult supervision is recommended for children.
- Not recommended for HP DeskJet 1200C or 1600C models because they apply heat.
- Keep product in closed package between uses; store in a cool, dry place.

Recommended Printer Settings

This information may be updated without prior notice.

Printers	Print Mode Settings	Print Quality
HP	HP Iron-on Transfer or Plain Paper Mode	Normal
EPSON	Ink Jet Paper or Photo Quality Paper	360 or 720 dpi
CANON	T-Shirt Transfer or Plain Paper Mode	Default Settings
LEXMARK	Iron-on Transfer or Plain Paper Mode	Best (600 dpi)

The lower the resolution the better washability you will have with the finished transfer. These are standard settings and you may need to make adjustments based on your specific model of printer.

Trouble Shooting Guide

- Backing paper does not peel off easily: Tear edge to begin peeling process.
- Colors are bleeding/feathering: Reduce amount of ink coverage in the printer settings or do not expose to moisture.
- Colors are fading: Reduce ink coverage in the printer settings.
- Seems to have cracks and edges are peeling: Follow the instructions carefully, use strong pressure, the right amount of heat, and the right length of ironing time. Remember large images need more time.
- Edge lift off: Make sure the edges are rounded. Sharp edges have tendency to lift off especially after multiple washes.

Technical Properties

Basis Weight:	150 grams/meter ² (6.9-mil) transfer paper.
Total Thickness:	6.9-mil per ASTM D654 Test Method.
Melt Temperature:	150°C typical value.
Print Resolution:	Dependent upon printer used.
Ideal Storage Conditions:	Between 59° and 77°F and 30% to 70% RH.
Shelf Life:	Minimum of 2 years from TransferMagic.com LLC ship date when stored under ideal storage conditions (see above).

* Product not recommended for HP DeskJet 1200C and 1600C models; although they are ink jet printers they apply heat, which will adversely affect the transfer. TransferMagic.com LLC believes that the information set forth herein is reliable. The information is intended for use by persons having technical skill at their own discretion. Since conditions of use are outside of TransferMagic.com LLC's control, we make no warranties, expressed or implied, and assume no liability in connection with any use of this information.

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